S/509/60/000/004/009/024 E193/L183

Specific Pressure in Cold Rolling (Cold Reducing) of Tubes

pass; this means that under these conditions the metal lags behind the rolls in the entire deformation region. At large m. $\beta > \theta_0$, and the deformation region (contact zone) comprises two zones a zone where the metal lags behind the rolls, and the zone of forward slip, the latter increasing with increasing m (Fig. 3) Measurements of specific pressure, p, were carried out at m = 4-12 mm, i.e. under conditions of 2-zone deformation region. The results for alloy 0-1 rolled to elongation $\mu_0 = 5.4$, are reproduced in Fig. 4 where $p = (kg/mm^2)$ is plotted against the distance, x (mm) from the wide end of the pass, the three curves relating to data obtained at m=6, 8 and 11 mm. It will be seen that p varies along the pass, passing through a maximum at a point approximately 180 mm distant from the wide end of the pass, the magnitude of the pressure peak increasing with increasing m. The ascending portions of the curves in Fig. $\frac{7}{4}$ correspond to the rolling stage during which the wall thickness is considerably reduced and the metal is rapidly work-hardened; the descending parts of the curves correspond to that stage of the process during which the reduction of the wall thickness attained rapidly Card 4/16

5,509/60/000/004/009/024 E193/E103

Specific Pressure in Cold Rolling (Cold Reducing) of Tubes decreases. The results of some other experiments are also reproduced graphically. In Fig. 5, p (kg/mm²) at various points of the pass during the forward movement of the rolls, is plotted against m (mm), the curves obtained for alloy D-1, rolled to $\mu_{0} = 4.34$, relating to points at a distance of 53, 99, 140 and 177 mm from the wide end of the pass. Fig. 6 shows how p at various points of the pass (distance from the wide end of the pass indicated by each curve) varied with the magnitude of the absolute deformation $\triangle t$, the graphs relating to the forward movement of the rolls in rolling alloy D-1 to μ_0 4.13. The effect of the relative deformation, $(\Delta t/t_z)$ x 100%, on p is illustrated in the same manner (and for the same rolling conditions) in Fig. 7. In Fig. 8. p is plotted against the final thickness, t_{tp} (mm) of the tube (the upper horizontal scale) and against the "total elongation, μ_0 , (the lower horizontal scale); the curves, determined for alloy D-1 (wall thickness of the stock = 3.1 mm) rolled at m = 7.8 mm, relate to points of the pass whose distance (mm) from the wide end of the pass is indicated by each curve. Card 5/16

S/509/60/000/004/009/024 E193/E183

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Specific Pressure in Cold Rolling (Cold Reducing) of Tubes In the second part of the investigation, the average specific pressure $p_{\text{C}|p}$ was determined from the measured magnitude of roll pressure P_{Σ} , and calculated contact area F_{K} . The results obtained on various materials rolled on cold-reducing mills. $x^{-7}-32$ (KhPT-32', $x^{-7}-1^{1}/2$ (KhPT-1¹/2' and $x^{-7}-2^{1}/2$ (KhPT-2¹/2) are reproduced graphically in Figs. 9-11, all of which relate to the forward movement of the rolling process. Fig.9, relating to copper, rolled on mill KhPT-1 $^{1}/_{2}$ (m = 6.3 mm, μ_{0} = 4.95) shows how p_{Cp} (kg/mm²) varied with the distance, x (mm) from the wide end. In Fig.10, $p_{C\,D}$ is plotted against m (mm); the curves, constructed for alloy D-1 rolled on mill KhPT-32 ($\mu_0 = 4.13$), relate to points of the pass whose distance from the wide end is shown by each curve. The same relationship for brass 7-62 (1.-62) rolled on mill KhPT-1 $^{1}/_{2}$ to μ_{0} = 4.95, is illustrated in Fig.11. To explain the fact that $p_{\mbox{cp}}$ was found to be practically independent to m, the present authors postulated that the variation of m brings about redistribution of the additional pressure across the pass so that although the Card 6/ 16

S/509/60/000/004/009/024 E193/E183

Specific Pressure in Cold Rolling (Cold Reducing) of Tubes pressure at some points may increase, its average value remains the same. Fig.12 shows the hypothetical distribution of pressure across the pass; for the sake of clarity, the semi-circle representing the circumference of the groove is shown as a straight line πR_X long, where R_X is the radius of the groove: graphs a and ϵ relate to rolling at m = 4 and 12 mm respectively. Based on the results of the present investigation, an empirical formula for p_{cp} was derived in the form

$$p_{cp} = o_B = \left(1 + \frac{f \sqrt{D}}{7.9} \right) \left(\frac{t_3}{t_x}\right)$$
 (5)

where ω_B - U.T.S. (kg/mm^2) of the metal rolled, corresponding to the degree of work-hardening attained in a given point of the pass; f - coefficient of friction between the metal and rolls; D - roll diameter, mm; t_3 - wall thickness of the stock; t_x - wall thickness of the tube at the point of the pass for which p_{CP} is Card 7/16

S/509/60/000/004/009/024 E193/E183

Specific Pressure in Cold Rolling (Cold Reducing) of Tubes calculated. The above formula (which is applicable only when the reduction in the wall thickness of the tube is not less than $0.04\,$ mm) gave results which were in good agreement with the experimental data. In the last chapter of the present paper the distribution of pressure along the momentary deformation region (contact zone) is analytically studied, and two formulae are derived for the pressure in the zones before and after the neutral point (referred to as the lagging and forward slip zones). values of pressure, obtained with the aid of these formulae, agree with experimental data only for the narrow end of the pass. The results of the present investigation can be summarized as (1) The diagram of the distribution of pressure along the deformation region constitutes an arched curve which is characteristic for a 2-zone deformation region, and which supports the postulated existence of a "critical section in the plane of the crown of the pass. (2) The specific pressure reaches a maximum approximately in the middle of the pass. The peak pressure is 2-2.5 times higher than the U.T.S. of the metal rolled. Card 8/16

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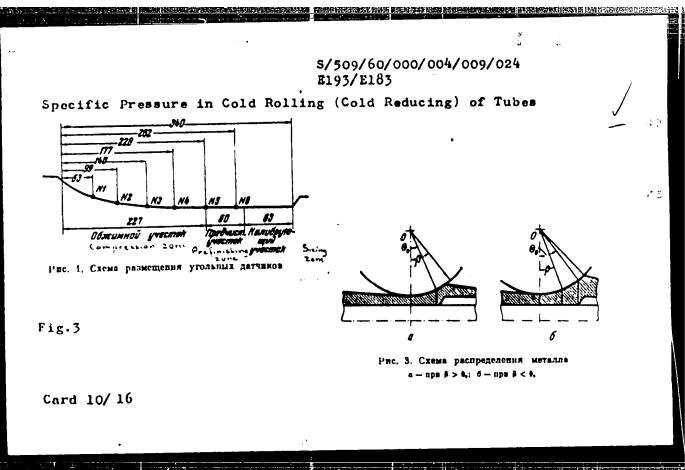
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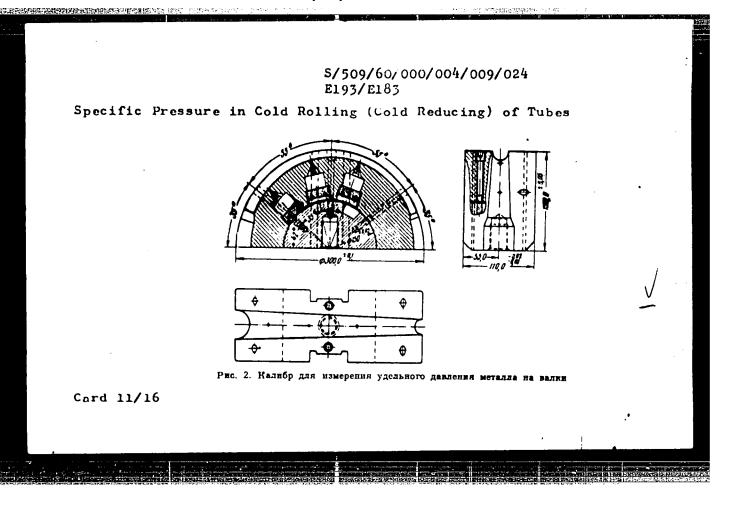
Specific Pressure in Cold Rolling (Cold Reducing) of Tubes

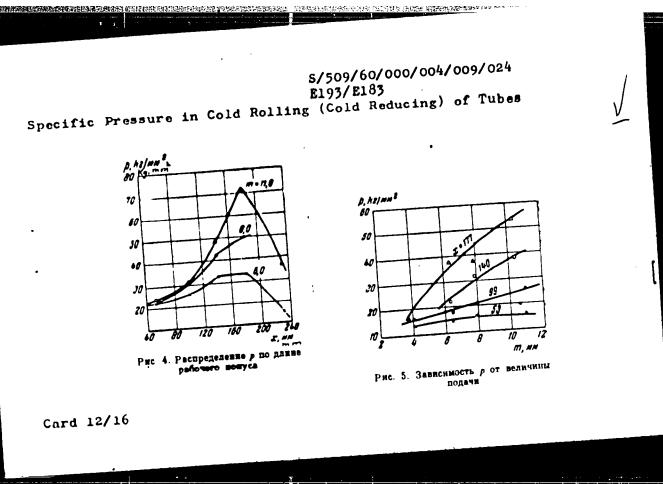
(3) Near the leading (wide) end of the pass, the specific pressure is practically independent of the magnitude of feed, m. Near the exit (narrow) end of the pass, the specific pressure increases almost linearly with increasing m, the increase being more pronounced in sections corresponding to small wall thickness of pronounced in sections to tall elongation (or decreasing the tube. (4) With increasing total elongation (or decreasing final wall thickness) the specific pressure increases hyperbolically. (5) The average specific pressure is practically independent of m. (6) The average specific pressure can be calculated (with accuracy sufficient for practical purposes) from a formula derived by the present authors.

There are 14 figures, 3 tables and 6 Soviet references.

Card 9/16







S/509/60/000/004/009/024 E193/E183

Specific Pressure in Cold Rolling (Cold Reducing) of Tubes

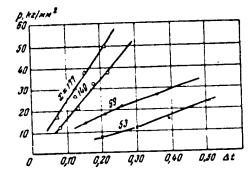


Рис. 6. Звинсимость p от величины абсолютного обжатия

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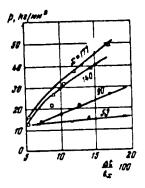
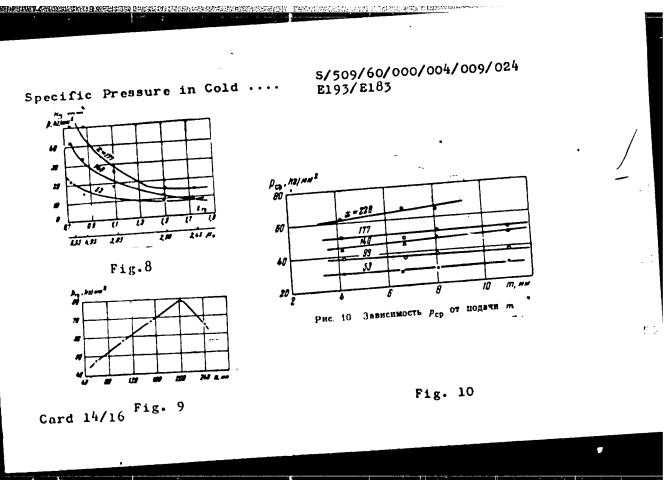
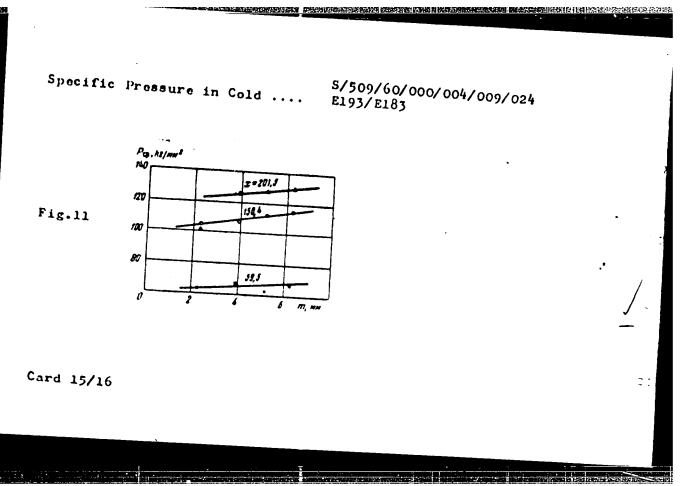
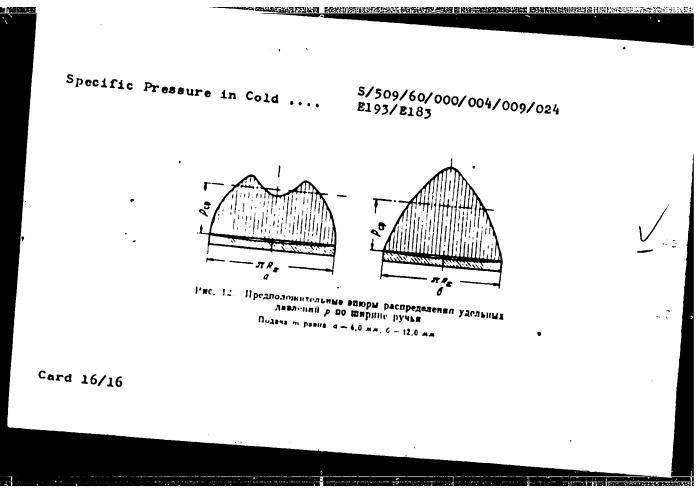


Рис. 7. Зависимость р







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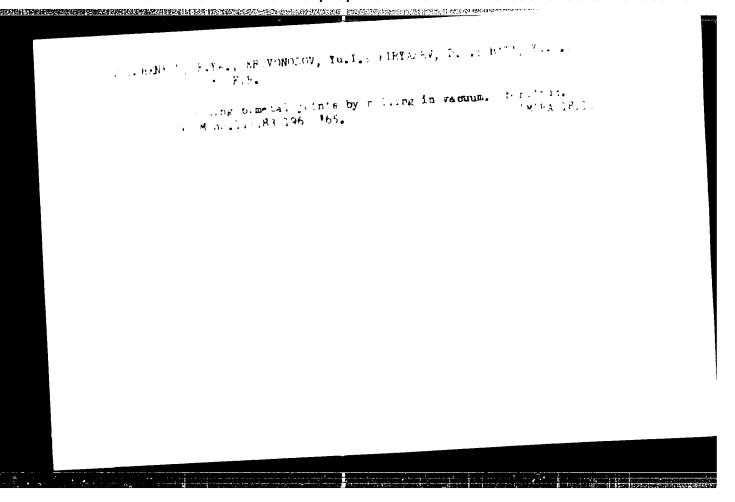
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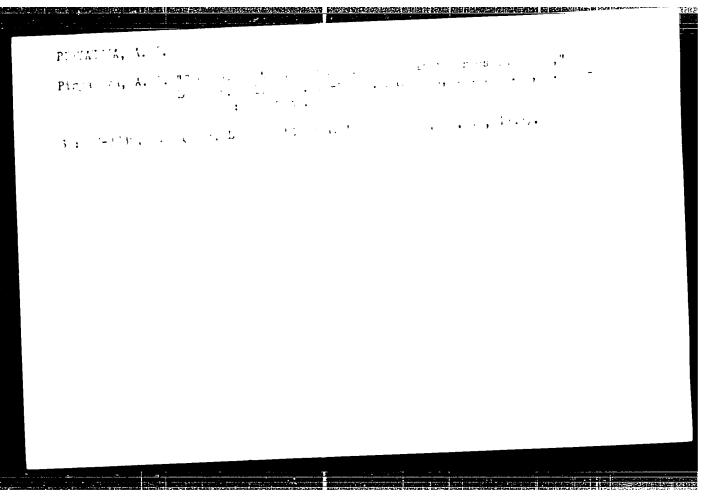
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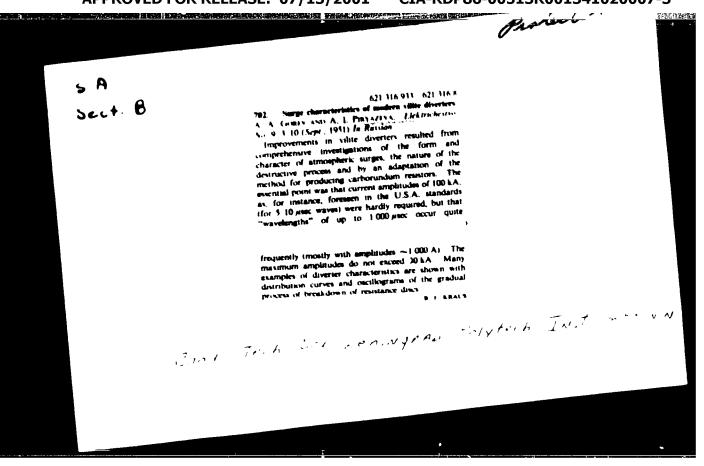
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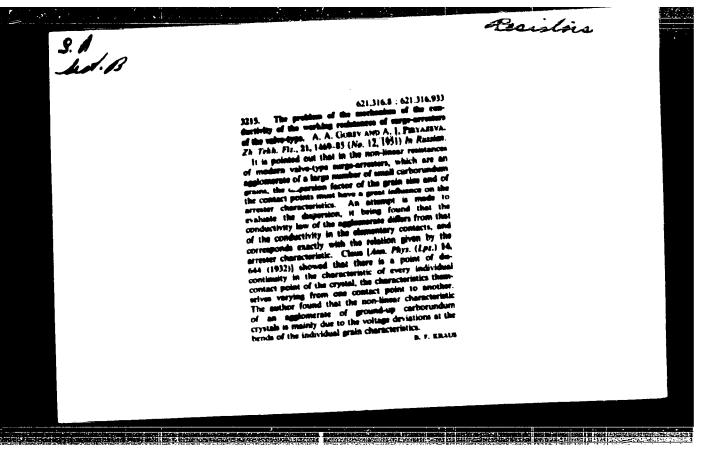
The foll wing is among dissertations of the Leningrad Polytechnic Institute imeni Kalinin:

"impulse Tarrying Tapacity of the Working esistance of Vilite Arrestors." 17 April 1/50. The working hypothesis of the mechanism of the conductivity of vilite disks is examined, the probable mechanism of their destriction is es ablished, and a criterion of the car ying caracity of vility disks is proposed.

So: M-1048, 28 Mar 56

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POLOVOY, I.F. (Leningrad); PECIENKIN, I.D. (Leningrad); FIRYALEVA, A.I. (Leningrad)

Evaluation of the reliability of lightning protection networks of rotating machines. Elektrichestvo no.7:30-36 Jl 102. (MHA 15:7)

(Lightning protection) (Electric machinery)

(Electric power distribution)

SHCHERBACHEV, O.V.; KUCHIHSKIY, G.S.; PIRYAZEVA, A.I.; RYABOV, B.M.; STEFAHOV, K.S.

[Manual on high-voltage laboratory procedures] Rukovodstvo k laboratornym rabotam po tekhnike vysokikh napriazhenii. Leningrad. Pt.1. [High-voltage tests and measurements] Vysoko-vol'tnye ismereniia i ispytaniia. 1960. 59 p. (MIRA 14:1)

Leningrad. Politekhnicheskiy institut.
 (Electric engineering—Leboratory manuals)
 (Electric messurements)

sov/112-59-5-8404

Translation from: Referativnyy zhurnal. Elektrotekhnika, 1959, Nr 5, p 2 (USSR)

AUTHOR: Levinshteyn, M. L., Piryazeva, A. I., and Ryabov, B. M.

TITLE: Works by A. A. Gorev

PERIODICAL: Tr. Leningr. politekhn. in-ta, 1958, Nr 195, pp 13-22

ABSTRACT: Bibliographic entry.

Card 1/1

sov/112-59-5-8850

Translation from: Referativnyy zhurnal. Elektrotekhnika, 1959, Nr 5, p 61 (USSR) 8(6)

AUTHOR: Ivatsik, Ye. Ye., Piryazeva, A. I., and Popova, Ye. G.

TITLE: Overvoltages on Current-Transformer Primaries Due to Current Impulses

PERIODICAL: Tr. Leningr. politekhn. in-ta, 1958, Nr 195, pp 291-313

ABSTRACT: Experiments with actual current transformers revealed that lightning surges on their primaries, with no parallel protective arresters, can reach the value of Umax * 2LtI'max where Lt is the inductance of the currenttransformer primary measured at a frequency about 20 kc. I max is the maximum rate of rise of the current impulse. Experiments with a lightning protection analyzer at a substation helped to establish the following design values for I'max: 1.5 kamp/microsec for 35-kv lines, 2.0 kamp/microsec for 110-220-kv lines. It was estimated that for 10-kv lines, the I'max varies widely, 1.0-900 amp/microsec. Measurements proved that Lt is practically equal to the transformer-primary inductance as given by the manuficturer for

Card 1/2

CIA-RDP86-00513R001341020007-3" APPROVED FOR RELEASE: 07/13/2001

SOV/112-59-5-5550

Overvoltages on Current-Transformer Primaries Due to Current Impulses

the dynamic-stability current. Experiments showed that with multiturn current transformers, the impulse current flows largely through the parallel-connected protective arresters. Experimental outfits and their schemes are described in detail, and numerous oscillograms are presented. Results of testing the electric strength of current-transformer insulation are presented in the supplement.

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Card 2/2

KRYAZEVA, A PHASE I BOOK EXPLOITATION sov/1130 p.3, 6, 10 11

Leningrad. Politekhnicheskiy institut

Tekhnika vysokikh napryazheniy (High-voltage Technique) Moscow, Gosenergoizdat, 1958. 664 p. (Series: Its Trudy, No. 195) 3,000 copies printed.

Eds.: Kostenko, M.V., Doctor of Technical Sciences, Professor; Pal', Ye.A.; Tech. Ed.: Voronetskaya, L.V.; Resp. Ed. of Series: Smirnov, V.S., Doctor of Technical Sciences, Professor.

PURPOSE: This book is addressed to electrical engineers, specifically to those interested in the field of high-voltage technique.

COVERAGE: This collection of articles sums up the principal results of investigations and studies made by Professor A.A. Gorev, Doctor of Technical Sciences, and his staff in the field of high-voltage phenomena and techniques at LPI (Leningrad Polytechnic Institute). It was at this institute

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Reactance of Straight-line Conductors

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SOV/133-59-6-22/41

CIA-RDP86-00513R001341020007-3"

AUTHORS:

Gunin, I.V., Engineer; D.I.Piryazev, Candidate of Technical Sciences and Volchek, F.R., Engineer

TITLE:

Residual Stresses in Beams and Channels (Ostatochnyye

napryazheniya v balkakh 1 shvellerakh)

PERIODICAL: Stal', 1959, Nr 6, pp 544-546 (USSR)

ABSTRACT:

Residual stresses in beams No 1b and channels No 18 of the usual and lightened type (GOST 8239-56 and GOST 8240-56) have been studied. The main dimensions of specimens - table 1; scheme of the distribution of strain gauges - Fig 1; the distribution of longitudinal residual stresses - Fig 2; the experimental results are assembled in table 2. It was found that: residual stresses in the wall of lightened beams are somewhat

higher than in ordinary beams. The residual longitudinal stresses in beams and channels are practically equal. When beams and channels are

submitted to bending the residual longitudinal stresses in flanges have the highest influence. The values of the latter in ordinary and lightened profiles differ only insignificantly. It is suggested that the causes of residual stresses should be investigated as well as

Card 1/2

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•===== SOV/133-59-6-22/41

Residual Stresses in Beams and Channels

the influence of these stresses on the service life of beams and channels. There are 3 figures and 2 tables.

ASSOCIATION: Ukrainskiv N.-1. institut metailov (Ukrainian Scientific Research Institute of Metals)

Card 2/2

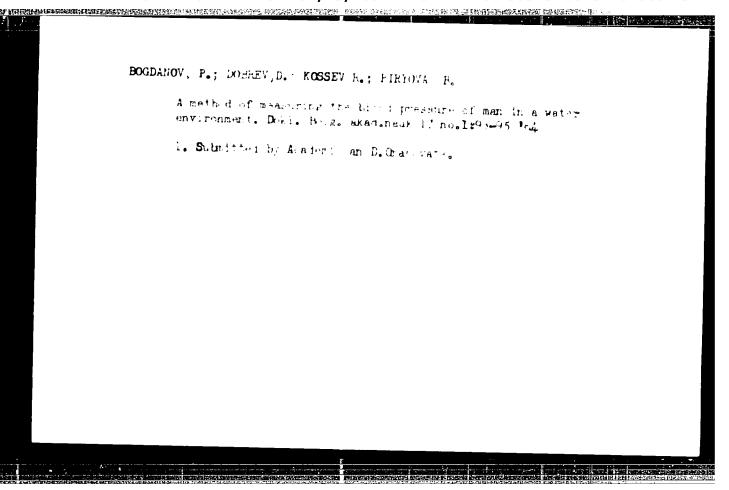
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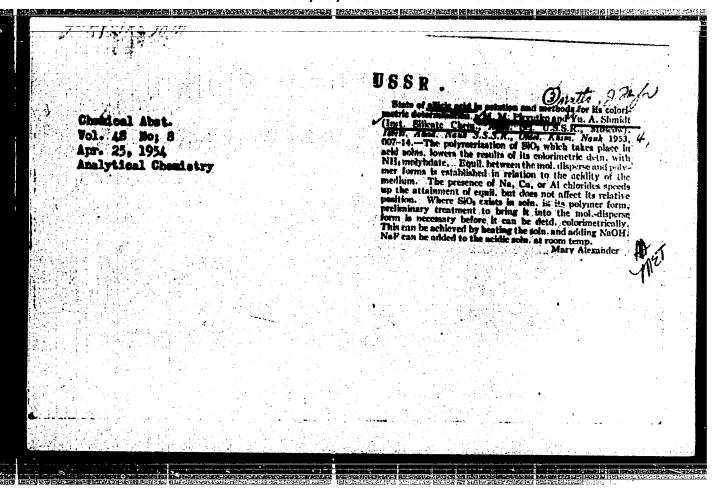
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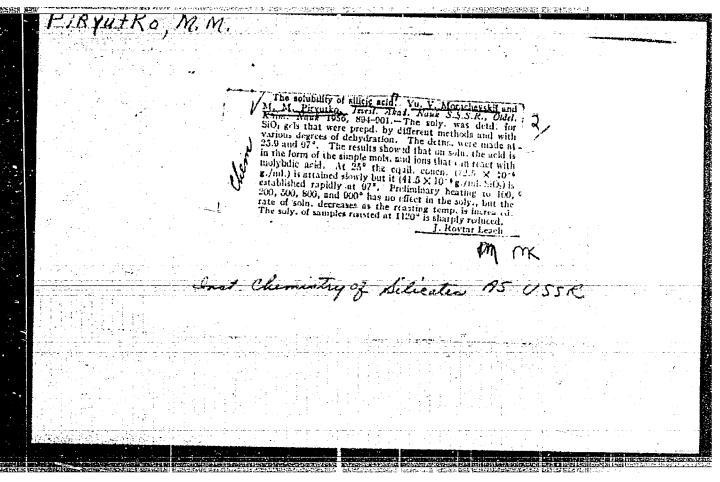


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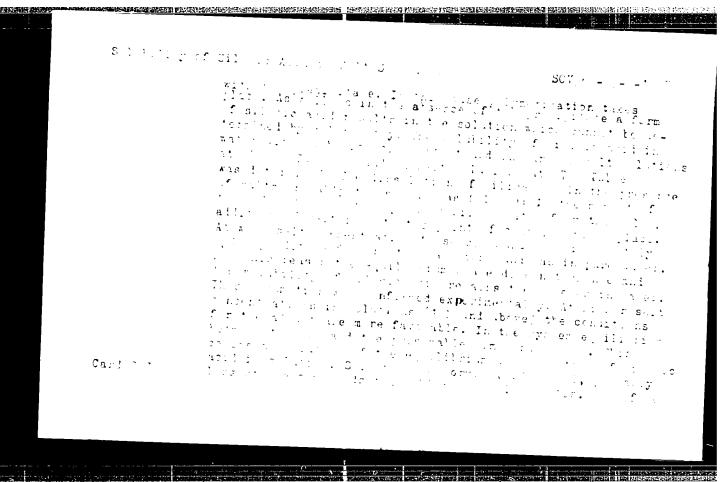
A method of measuring the blood pressure of man in a water environment. Dekindy BAN 17 no.1 199-95 *64.

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ACCESSION NR: AP4038526

B/0020/64/156/003/0619/0521

AUTHOR: Toropov, N. A. (Corresponding member); Bondar', I. A.; Piryutko, M. M.

TITLE: A new garnet type crystalline modification of yttrium orthosilicate.

SOURCE: AN SSSR. Doklady*, v. 156, no. 3, 1964, 619-621

TOPIC TAGS: yttrium orthosilicate, crystallography, x ray diffraction, polymorphism, garnet type crystalline modification

ABSTRACT: In the study of the phase diagram of the binary system, yttrium oxidesilica, the authors were the first to obtain a polycrystalline yttrium orthosilicate. In further studies yttrium silicate single crystals were grown from potassium fluoride solution. The obtained crystals have the shape of symmetrical isometric polyhedrons with well developed polished faces. These crystals were examined goniometrically at the Department of Crystallography of the Leningrad State University im. Zhdanov. From the crystal habit one can observe two simple forms: rhombic dodecahedral and tetragonal trioctahedral. The chemical analysis of these single crystals indicated that they correspond to the formula 2Y203.3S102. The optical analysis showed that crystals of this compound are isotropic, which

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ACCESSION NR: AP4038526

corresponds to their general garnet appearance. The index of refraction of single crystal material was higher than in the polycrystalline form of the same substance. Studies with high temperature microscope have shown that the new garnet-like form of 2Y203.3SiO2 upon heating is transformed to anisotropic modification at 1550 C. It was not possible to obtain the reversible transformation which shows the monotropic character of this transformation. X-ray diffraction studies of single crystals substantiated the existence of the structural difference of this form of yttrium orthosilicate from the polycrystalline hexagonal modification. Orig. art. has: 2 figures.

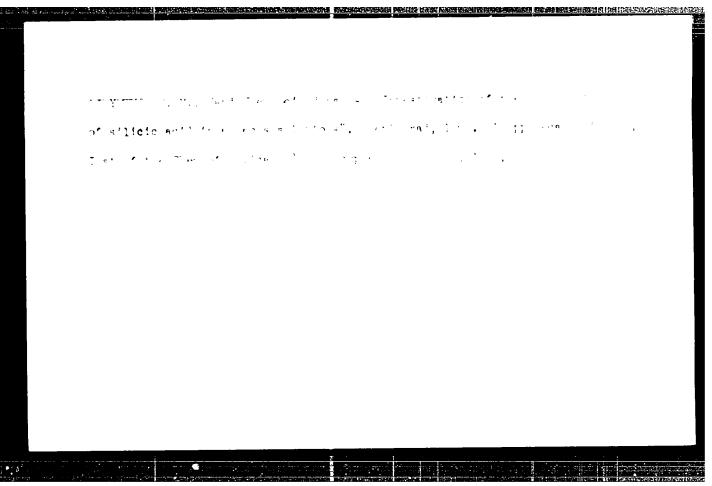
ASSOCIATION: Institut khimii silicatov Akademii nauk SSSR (Institute of Chemistry of Silicates, Academy of Sciences SSSR) ENCL: 00

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with calcium titanate. The solid solution can be synthesized in air. The gaseous medium on reactions in the systems La - Ti - 0, Ni - Ti - 0, and I - Ti - 0 was clarified. In oxidizing and neutral gaseous media, he needly medium form pyrochlore-type compounds La2(Ni)Ti,Or, and in reduction near type compounds (Ln2O3)1±x·3TiO2-y. Sanarium and yttrium form orly nyr expectations. Orig. art. has: 6 figures and 3 tables.

SUB CODE: 07/ SUBM DATE: 28Dec63/ ORIG REF: 002/ OTH REF: 003

_Cord 2/2 ...

ZIL BERSHTEYN, Kh.I.; PIRYUTKC, M.M.; NIKITINA, O.N.; FEDOROV, Yu.F.; NENAROKOV, A.V. Rapid chemical concentrattion of silicon in the preparation of

samples for spectral analysis. Zav. lab. 29 no.10:1266-1267 163.

1. Institut khimii silikatov AN SSSR.

TOROPOV, N.A.; BUNDAR', I.A.; PIRYUTKO, M.M.

New crystalline modification of yttrium orthosilicate having a garnet structure. Dokl. AN SSSR 156 no. 3:619-621 '64. (MIRA 17:5)

1. Institut khimii silikatov AN SSSR. 2. Chlen-korrespondent AN SSOR for Toropov).

Chemical reactions taken place during the interaction of silicon

Chemical reactions caken place during she lab. 29 no.10:1179with hydrofluoric and nitric acid. Zav. lab. 29 no.10:1179-[MIRA 16:12]

1. Institut khimii silikatov AN SSSR imeni I.V. Grebenshchikova.

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MORACHEVSKIY, Yu.V. [deceased]; ZIL'BERSHTEYN, Kh.I.; PIRYUTKO, M.M.;

NIKITINA, O.N.

Spectral determination of impurities in semiconductor alicon after a preliminary chemical concentration. Zhur.anal.khim. 17 no.5:

(MIRA 16:3)

614-620 Ag '62.

1. Institute of Silicate Chemistry, Academy of Sciences, U.S.S.R.,

Leningrad.

(Silicon) (Semiconductors—Spectra)
```

MORACHEVSKIY, Yu.V. [deceased]; ZIL'HERSHTEYN, Kh.I.; PIRYUTKO, M.M.;

BIKITINA, O.N.

Processes of chemical concentration used for the spectral determination of impurities in an extrapure silicon. Vest.

(MIRA 15:12)

LGU 17 no.22:1/0-1/5 '62.

(Silicon—Analysis) (Spectrochemistry)

"APPROVED FOR RELEASE: 07/13/2001 CIA-RDP86-00513R001341020007-3 BROOM FIRST RESIDENCE STREET

\$/054/62/000/004/013/017 B101/B186

AUTHORS:

Morachevskiy, Yu. V. (Leceased), Zil'bershteyn, Kh. I.,

Piryutko, M. M., Nikitina, O. N.

TITLE:

The process of chemical concentration used for the

spectroscopic analysis of impurities in high-purity silicon

PERICUICAL:

Leningrad. Universitet. Vestnik. Seriya fiziki i khimil,

no. 4, 1962, 140-145

TEXT: The authors reveloped a method of analyzing high-purity silicon, chased on a treatment of Si with HF and HNO, vapor and spectroscopic analysis of the concentrate (Zhakh, 17, no. 5, 614, 1962). In the present work it was checked whether (a) the silicon sample is contaminated by impurities con sined in the acids; (b) the impurities contained in the silicon pass completely into the concentrate; (c) the quantitative spectroscopic analysis of the impurities is affected by what type of compound is present as impurities in the concentrate. Results: (1) HF and HNO, were contaminated by 71204, Zn65, As 76, Ni 63, Sb 124, P 2, In 14, Ag 110, Ga 2, Fe 59, Ca 40, cu^{64} , sn^{122} , and evaporated at 105-110°C. The residue was dissolved in Card 1/2

The process of chemical concentration ...

S/054,62/050/004/013/017 B101/B186

in mic, and the activity of the solution measured. It was found that the importities contained in HF and HMC, and not pass into the vapor and did not contaminate the silicon. (2) her S. 18 dissolved in liquid active, all importities contained in the actd pass into the concentrate and the determination becomes much less sensitive. (3) Using radioisotopes for chemical and spectrum analyses it was found that the impurities contained in St passed completely into the concentrate (except for the volatilizing As, by the impurities in S1 (as metal, silicide, etc.). (4) After dissolution of nitrates or mixtures of nitrates and fluorides, but some of them (Cu, Ni) form spec roscopic analysis of the end concentrate of impurities is possible with determined. There are jubbles.

SUBLITTED: June 10, 1961

Jara . , 2



S/032/62/028/006/011/025 B101/B138

AUTHORS: Zil'bershteyn, Kh. I., Piryutko, M. M., Nikitina, O. N., and

Fedorov, Yu. F.

TITLE: Techniques of the spectrochemical analysis of semiconductor

silicon

FLATOLICAL: Zavodskaya laboratoriya, v. 28, no. 6, 1962, 680 - 682

TEAT: The spectrochemical analysis of semiconductor silicon already described (Zavodskaya laboratoriya, v. 25, no. 12, 1474 (1959)) is supplemented by some data. (1) The prevention of contamination of the samples during pulverization was investigated. Comparison of silicon monocrystal plates, agate, piezoquartz and leucosapphire as pulverizers showed that contamination by Cu, Ca, Al, Mg, Fe and Ni is prevented only with silicon monocrystals. (2) Initial crushing of the sample occurred by crushing the crystal wrapped in a ftoroplast-4 (fluoroethylene) film between ftoroplast plates in a hydraulic press. (3) The solutions of the nitrates of the elements to be investigated, used as standards, were found to remain unchanged after storage for seven months in polyethylene bottles.

Card 1/2

PIRYUTKO, M. M., ZILBERSHTEYN, Kh. I., NIKITINA, O. N., and SOMOV, M. P.

CHERRY

"Spectroscopic analysis of highly pure silicon after preconcentration"

report to be submitted for the Intl. Symposium on Pure Substances in Science and Technology, East German Chemical Soc., Dresden, East Germany 30 November - 2 December 1961

PIRZKHALOW, N. I.

"Dissociation thermique des sulfures superieurs du nickel". Querassimow, J. I.,

Pirzkhalow, N. I. et Stepine, W. W. (p. 1736)

SO: Journal of General Chemistry (Zhurnal Obehchei Khimii) 1936, Vol. 6, No. 11

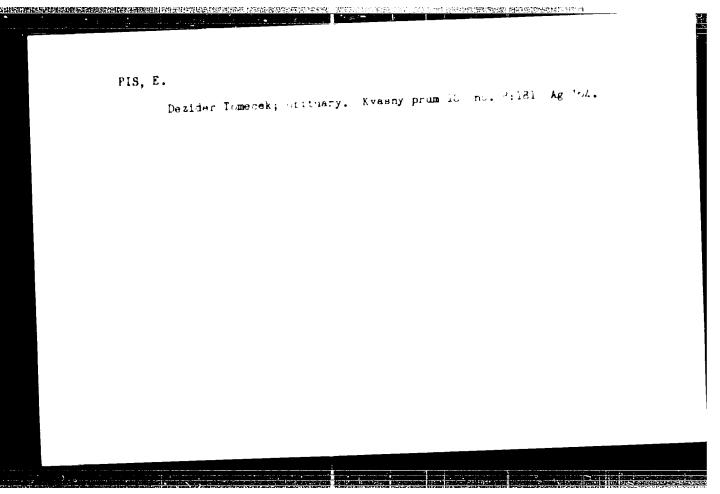
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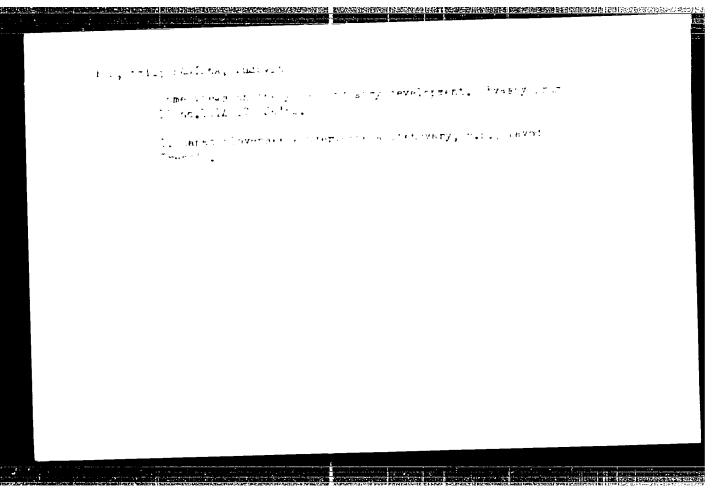
Geodetic works in the construction of panel buildings. p. 161.

GEODETICKY A KARTOGRAFICKY GROOR. (Ustredni sprava geodesie a kartografie) Praha, Czechoslovakia. Vol. 5, no. 9, Sept. 1959.

Monthly list of East European Accessions (EEAI), LC, Vol. 8, no. 12, December 1959, Uncl.

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PIS, Emil, nositel Radu prace

Baker's yeast, a source of valuable substances for nutrition and medical treatment. Prum potravin 14 nc.1:32-34 Ja '63.

1. Zapadoslovenske konzervarne a liehovary, n.p., Trencin.

COME RELEASE PRODUCTION IN THE PRODUCTION OF THE PROPERTY OF T

CZECHOSLOVAKIA/Chemical Technology - Chemical Products and Their I-12
Application. Fermentation Industry.

Abs Jour : Ref Zhur - Khimiya, No 1, 1958, 2899

Author : Pis, E.
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Title : Production of Pure Yeast Cultures at Fruit-Alcohol Distil-

leries and also on Fermentation of Fruit Wine.

Orig Pub : Kvasny prumysl, 1955, No 6, 126-128

Abstract : The following are considered: importance of pure yeast

cultures; growing and acclimatization of yeast strains derived from sound fruit; the substrates used; mycolo-

gy and techniques of growing pure cultures.

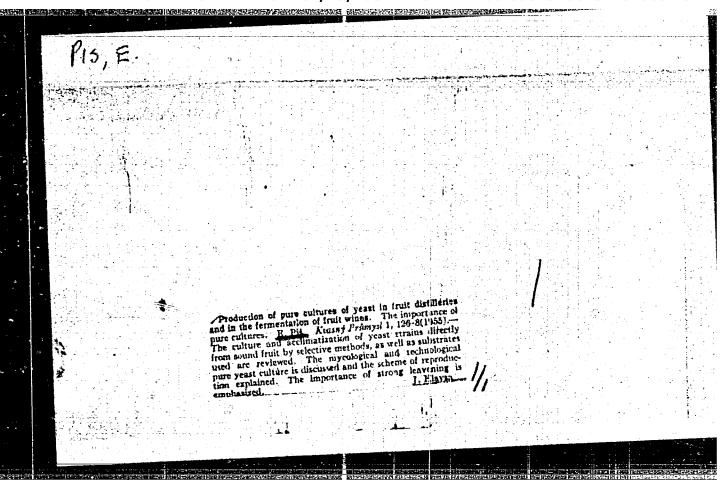
Card 1/1

FIS, E.

Possibilities for a tetter utilization of the production capacity and mechanization in agricultural distilleries.

P. 201 (Kvasny Frumysl) Vol. 3, No. 9, Sept. 1957, Czechoslovakia

SU: MORTHLY INDEC OF A CONTRACT OF AS CONTRACT OF AS 1958



Ms, E.

Selective methods, and production of yeast starters and their use in alcohol distilleries. p. 75. KVASNY FRUMYSL. Ministerative potravinarskeho prumyslu) Praha. Vol. 1, no. 4, Apr. 1955.

Source: EEAL LC Vol. 5, No. 10 Oct. 1956

STUCHLIK, V.; PIS. E.; PASTEKA, L. "Molasses and its use in the production of yeast." p. 145

(Chemicke Zvesti. Vol. 5, No. 3/4, March/April, 1951. Bratislava.)

SO: Monthly List of East European Accessions, Vol. 3, no. 6, Library of Congress, June 1954, Uncl.

Czechoslovakia/Chemical Technology - Chemical Products and Their Application. 1:1

Abst Journal: Referat Zhur - Khimiya, No 19, 1956, 63536

Author: Pis, E., Pasteka, L.

Institution: None

Title: Selection Methods in the Production of Mother Yeast and Their Use at

Agricultural Alcohol Plants

Periodical: Selekche metody vyroba nasadneho drozdia a jeho uplatnenie v polnohosphodarskych liehovaroch. Kvasny prumysl., 1957, 1, No 4, 75-77;

Slovak; Russian and German resumés

Abstract: Description of methods of selection in the production of mother yeast

and the use of the latter for the inoculation of mash in alcohol pro-

duction.

Card 1/1

CHRMO, Stefan; PIS, Emil; PREKOP, Stefan; KOLLATIOVA, K., inz.

Socialist pledge of the national enterprise Zapadoslevenske konzervarne a liehovary, Trencin. Kvasny prum 9 no.3:65-66 Mr '63.

1. Predseda Zavodni organizace Komunisticke strany slovenske (for Chrmo). 2. Riaditel zavodu (for Pis). 3. Predseda Zavodniho vyboru Revolucniho odboroveho hnuti (for Prekop). 4. Predsedkyne Zavodni organizace Ceskoslovenskeho svazu mladeze (for Kollatiova).

PIS, Emil, nositel Radu prace

Dried yeast proteins, a valuable addition to feeds. Kvasny
prum 8 no.12:268-269 D '62.

1. Zapadoslovenske konzervarne a liehovary, n.p., zavod Trencin.

ナナラーとかし

Czechoslovakia/Chemical Technology. Chemical Products and Their Application --Fermentation industry, I-27

Abst Journal: Referat Zhur - Khimiya, No 2, 1957, 6467

Author: Pis, Emil

Institution: None

Title: Production of Baker's Yeast by Semi-Continuous and Continuous

Fermentation Procedure

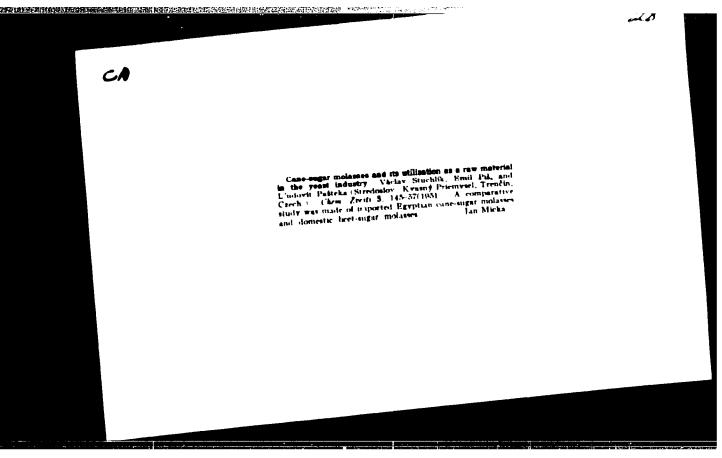
Original

Publication: Kvasny prumysl, 1956, 2, No 6, Priloha, 1-12

Abstract: Description of a semi-continuous procedure for the production of

yeast (Y) at the yeast plant in Trenchin, which consists in combining 6-4 vats into a single cycle by a common connecting pipe line, charging of 2nd generation yeast only into the first vat and transferring thereafter the fermenting mash from one vat into another as mother yeast. In the culture of yeast are utilized trace elements and substances of the "bios" type, which promote improvement of the biological conditions of the Y. Mother Y are prepared in an apparatus

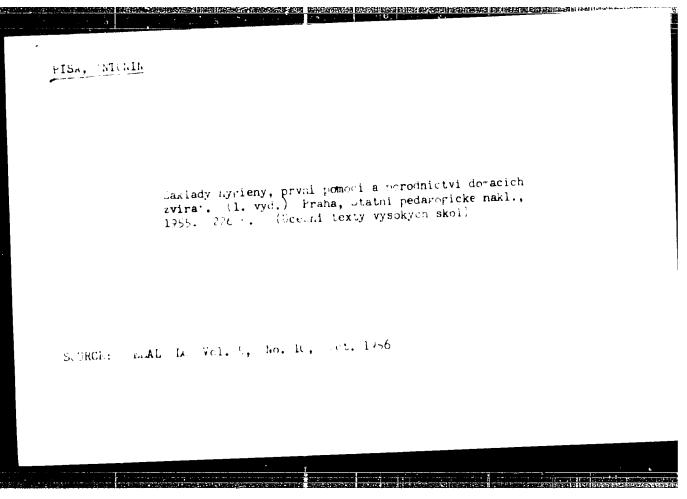
Card 1/2



PIS, Emil, nositel Radu Prace

Utilization of bakery yeast. Kvasny prum 10 no.11:254-255 N '64.

1. Zapadoslovenske konzervarne a liehovary National Enterprise, Trencin.



PISA, (-

88253

2/017/60/049/005/001/001 E073/E535

9.2150 iaiso 1.38,159)

AUTHORS

Engineer Doctor and Pisa Gustav Vinopal Jaromir

Engineer

TITLE:

Silicon Power Rectifiers

PERIODICAL Elektrotechnický obzor 1960 Vol.49 No 5 pp 268-271

Development work on silicon power rectifiers has been in progress at CKD Prague Stalingred Plant since 1958 The first stage covered development of P-N junctions for ratings of 100 A and peak voltages of 600 V The aim was to obtain a P+_N.N+ junction as proposed by R N Hall and W C Dunlap (P-N Junctions Prepared by Impurity Diffusion Phys Rev (1950) No. 80 p 467). The rectifier system is produced by alloying one side of the silicon plate with an alloy containing primarily silver and a low content of antimony as the donor, and the other side of the plate with an alloy containing primarily aluminium which acts as an acceptor. As a result P^+ and N^+ zones are formed on the two faces of the silicon plate with a central high resistance N zone formed by the silicon For manufacturing the P-N junctions single-crystal silicon of N-type conductivity with a specific resistance of 84 to 127 1 cm (average value 106 cm) was used with an average lifetime of the minority carriers of 134 usec Card 1/5

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Silicon Power Rectifiers

Table 1 gives measured values of the voltage drop in the forward direction V for forward currents of 100 and 150 A respectively and of the inverse current µA for inverse voltages 100 to 800 V The voltage drop in the forward direction corresponds to the usual values for such cells The volt-ampere characteristic in the forward direction is plotted in Fig. 3. The active surface of the cell can be loaded up to $100~\text{A/cm}^2$. In a number of cases inverse currents less than 10 µA/cm² were obtained for voltages of 1500 V From the point of view of thermal stability it is advisable to have a low inverse current For the time being an inverse current of 1 mA/cm^2 of the junction at 600 V measured at normal temperature is considered to be the maximum permissible limit, the volv ampere characteristic in the inverse direction is plotted in Fig.4. Fig 5 shows the temperature dependence of the volt-ampere characteristic In accordance with measured results the developed rectifier cells can be loaded up to 140 to 150°C If the cooling air temperature is high, the load must be appropriately reduced The over-load capacity was tested using sinusoidal current pulses of 0 01 sec duration. The starting temperature was 20°C, the Card 2/5

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Silicon Power Rectifiers

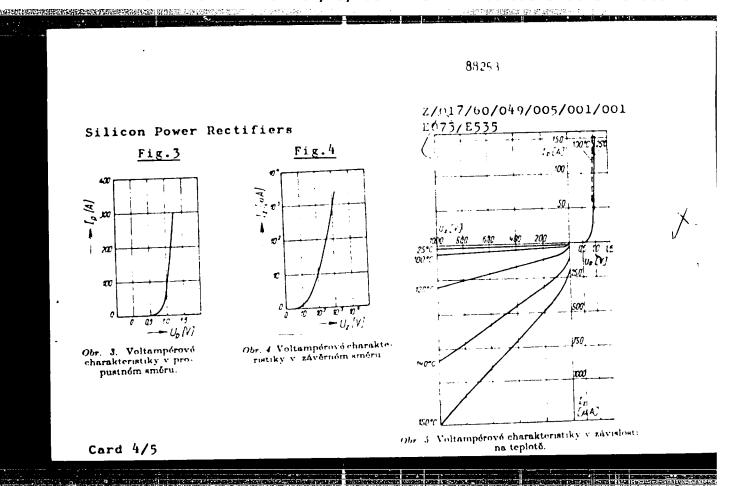
tested cell withstood a surge of 2150 A but it was destroyed by a surge of 2400 A. By means of the applied technology 80% yield was obtained of satisfactorily etched junctions, of which 70% were diodes with inverse voltages of 600~V and 10% were diodes with inverse voltages between 300 and 600 V. Work is in progress for developing industrial series of silicon rectifiers for the following applications: mine traction (275 V, 500 Λ); a.c. locomotives (750 V, 4000 A); electrolysis plants for chlorine and aluminium manufacture (450 V, 25 000 A); urban traction (660 V, 1000 A). In conclusion it is stated that the large area $P\!-\!N$ silicon junctions are produced in Czechoslovakia without using gold for the transition. Development work has progressed to a sufficient extent to permit starting manufacture on a semi-industrial scale of silicon power rectifiers. Industrial manufacture of these will be accelerated and the prices will be fixed to be comparable with foreign rectifiers of the same type. There are 5 figures, 1 table and 6 references: 3 Czech and 3 non-Czech.

ASSOCIATION: CKD Praha - závod Stalingrad (ČKD Prague - Stalingrad

Plant)

SUBMITTED: November 29, 1959

Card 3/5



Card 5/5 Silicon Power Rectifiers Legend										88253 Z/OJ 7/60/04 9/005/001/001 E073/E535										
1)	1) Number, 2) Forward curred 4) Voltage drop in the forward						rrei	Table 1 rt,A, 3) Reverse voltage, V. ard direction, 5) Inverse current, uA.												
Proud v pro- pust- ném směru [A]		1 2 3 4 5 6 7 8 9 Chytek napětí v propustném siněru (V)									11			14			17	IS	:9	
100 150 Zá- Věrná	1,04 1,11			•		1,03 1.12	1,08	1,08 1,16	0,97 1,04	1.12 1,22	1,12 1,24	1,04	1,10	1,08 1,18	1,11 1,15	1,13 1,25	1,03	1,0 3 1,10	1,11 1,20	1,11 1,20
na- pětí [V]		Zpět	ný pr	mud [μ Α]															
100 200 300 400 500 600 700 800	1 1 2 2 3 3 3	1 1 1 1 1 1 2	1 1 1 1 1 2 3	1 1 1 1 1 3 10 35	10 15 15 15 18 19 20 21	1 1 1 1 1 1 1 1	50 60 70 80 90 90 100 105	1 2 3 5 8 14 18 23	1 3 4 5 6 7 8 10	70 115 150 180 215 240 286 310	1 1 2 4 7 10 12 13	1 1 1 1 2 5 20 80	1 5 35 65 90 100 260 400	5 6 8 9 10 12 15	20 40 70 100 180 270 450 600	8 15 15 20 25 25 28 32	1 1 2 3 3 4 5	1 1 1 1 1 1 3	20 20 27 35 40 55	1 1 1 2 3 4 5

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8/194/62/000/016:041:084 A061/A126

AUTHORS:

Vinopal, Jaromir, Pisa, Gustav

TITIE:

A method of obtaining the structure of the type p^+_{-n-n} n*-p-p* for silicon power rectifiers

PERIODICAL: Referativnyy zhurmal, Avtomatika i radioelektronika, no. 10, 1 #2. 26, abstract 10-4-51ch P (Czech pat., cl. 21g, 11/02, no. 1945). April 15, 1961)

It is noted that junctions are formed by alloying, the alloys used for their fabrication being applied in the form of foils 0.05 - 0.2 mm this π . A foil containing silver, antimony, tin, and germanium is applied to ne alde, and another containing aluminum, indium, and zinc is applied to the othershie of the silicon plate. The two electrodes of the forthcoming rectifier, which are made of tungsten, molybdenum, or tantalum, are also coated with a foil containing, e.g., silver and germanium. The entire multilayer system is annealed at 820 ± 920 c. in inert or reducing atmosphere, and is subsequently cooled in the course of '-10 min. The rectifiers thus obtained have a reverse current < 0.5 ma at 1,000 v. [Abstracter's note: Complete translation]

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VINOPAL, J., ins., dr.; PISA, G., ins.

Silicon electric power rectifiers. Energetika Cz 11 no.3:143-144 Mr 161.

VINOPAL, Jaromir, inz., dr.; PISA, Gustav, inz.

Metallurgy of semiconductor pn junctions. Hut listy 17 no.10:712-720 0 162.

1. Ceskomoravska-Kolben-Danek Praha.

84115

9.4300 (1035, 1138, 1143)

Z/017/60/C49/011/008/013 E073/E535

AUTHORS:

Piša, Gustav Engineer Spiess Petr Engineer Sebek, Svatopluk Engineer Vendlerova Vera Engineer

and Vinopal Jaromir Engineer Doctor

TITLE:

New Knowledge Gained in the Development of the Technology of Germanium and Silicon Rectifier Elements

PERIODICAL: Elektrotechnický obzor 1960 Vol 49 No 11 pp 579 583

TEXT: In addition to reviewing world trends in semiconductor development, the authors deal briefly with results of development work in the Semiconductor Laboratories of CKD Prague. The problem of dislocations in germanium has been dealt with extensive ly in Czech as well as in foreign literature (Refs. 3 4 5). Therefore, the authors deal only briefly with the results of extensive experiments, the aim of which was to determine the influence of the absolute number of dislocations on the quality of the P-N junctions and the influence of accumulation of dislocations and of microscopically visible disturbances caused by accumulation of dislocations within a small volume. A more detailed treatment of these is given in a paper by Burger and

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New Knowledge Gained in the Development of the Technology of Germanium and Silicon Rectifier Elements

Sebek which is in the process of publication. In the experiments three germanium single crystals have been used which have a satisfactory specific resistance and a lifetime of the minority carriers. All these three crystals contained in some spots very pronounced grouping of dislocations in the form of lines and stripes. All the cut plates were etched in order to make the dislocations visible. The locations of the disturbances were marked in detail. In order to be able to make a good comparison test discs of 12 mm diameter were cut from these specimens. These could be sub-divided into three groups

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- a) Plates from locations which did not contain accumulations of dislocations but only uniformly distributed dislocations
- b) Plates from locations that contained slight accumulations of dislocations in the nature of stripes
- c) Plates from locations that contained considerable line dislocations formed by a large quantity of dislocations. A total of about 150 such plates were investigated which originated

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New Knowledge Gained in the Development of the Technology of Germanium and Silicon Rectifier Elements

from three germanium crystals. The characteristics of the three types of discs are reproduced in Fig.1 and it can be seen that the diode of the group (c) reaches only about 40% of the voltage of the diodes of group (a). All the results obtained for the three groups of diodes were used for plotting average value These are similar to the curves in Fig 2 characteristics of diodes from group (b) were below those of group (a) and on the average were nearer to those of group (c) The experiments have shown the quality of the P-N transitions is decisively influenced by the poorest transition spot in each v the spot that contains a high accumulation of dislocations and it is this spot which determines the properties of the P-N junction. In studying the inverse voltages of diodes. investigations were made on materials with various average numbers of dislocations between zero and several tens of thousands per ${\tt cm}^2$. As a result, the dependence was determined of the inverse voltage of junction rectifiers on the number of

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New Knowledge Gained in the Development of the Technology of Germanium and Silicon Rectifier Elements

dislocations, provided that the dislocations are uniformly distributed, without considerable accumulations of stripes or It was found that within wide limits this dependence is not greatly affected by the absolute number of dislocations provided that these are uniformly distributed. Only in the case of high densities, i.e. above 2 x 104/cm2, will there be a considerable drop of the average voltage of the diodes. P-N transitions of germanium were first etched electrolytically by means of a hydrofluoric acid and then were etched again with a mixture, the main component of which was hydrogen peroxide with additions of nitric, acetic and hydrofluoric acid effect of this new etching mixture was tested on a large number of diodes. The inverse voltage improved considerably on the average by 100 V, as also did the inverse current (Table 1 and Fig 2). However, the surface of the diode is much more sensitive to the atmosphere and it was necessary to develop a new method of protecting the junctions. For this purpose sili. The

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New Knowledge Gained in the Development of the Technology of Germanium and Silicon Rectifier Elements

varnishes and silicon vaseline were used but these did not probe satisfactory. Subsequently polymer type synthetic materials were used for this purpose and the characteristics of a diode after etching with hydrofluoric acid, the above mentioned etching mixture and protection by embedding in a synthetic material are For the manufacture of silicon P.N. junctions plotted in Fig. 3. with inverse voltages exceeding 1000 V it is advisable to use silicon with a specific resistance of 100 to 300 0hm cm and a minimum lifetime of the minority carriers of 200 to 300 user with a homogeneous crystal lattice and without internal stresses and undesirable disturbances. Several methods of etching of sili en plates in etching agents of various compositions were tested The speed and the depth of etching increases with the concentra tion of the etching agent and with temperature. The decrease in the thickness as a function of the etching time in various etching agents is plotted in Fig.4. For 150 A rectifiers a junction area was chosen in order to obtain longer service life of 200 mm² better heat removal and to avoid excessive over-leading when the Card 5/6

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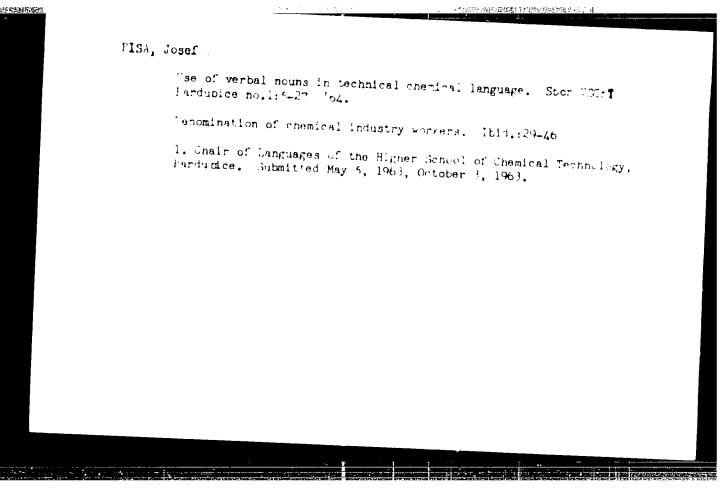
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New Knowledge Gained in the Development of the Technology of Germanium and Silicon Rectifier Elements

junctions are fully loaded. CKD manufactures rectifier systems with N-type silicon with junctions produced by the fusion method in vacuum. Type N silicon is the most ensily available in Czechslovakia and so far has proved satisfactory. Manufacture of P ${
m N}$ junctions by the diffusion method is also being studied. since if is considered to be more suitable for P-N-P-N junctions. The best method of protecting P-N silicon junctions from the effects of the atmosphere is to encapsule them in vacuum tight containers In tests so far good results have been obtained by protecting the junctions with a silicon vaseline prepared in the Research Institute for Organic Synthesis without any addition the vaseline must be absolutely pure without moisture and degassed in vacuum Silicon vaseline with additions of halogenized alkvisilanes has not proved satisfactory. The encapsuling of the rectifier systems is also briefly described. There are 5 figures. I table and 15 references: 3 Czech | L Soviet | 2 German and 9 English zavod Stalingrad ASSOCIATION: ČKD Praha n.p. (CKD Prague, Stalingrad Plant)

SUBMITTED: July 20 1960

Card 6/6



PISA, Josef

Specific names and their linguistic expression in the system of chemical and chemical technology nomenclature.

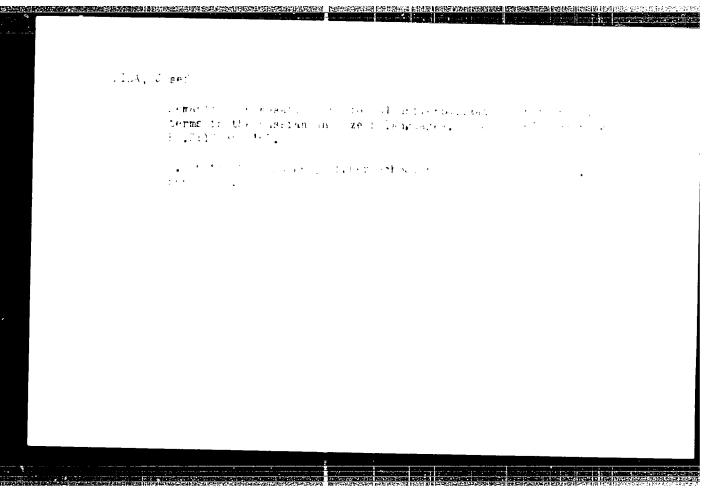
Shor VSChT Pardublee no.1:13.37 163.

1. Chair of Languages, Higher School of Chemical Technology, Pardublee.

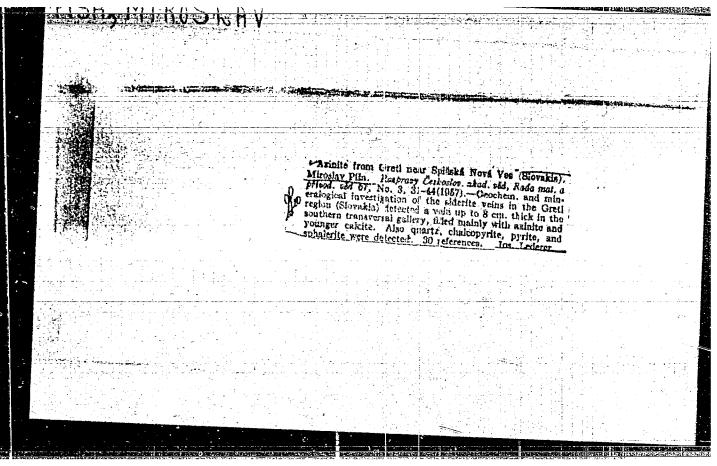
PISA, Josef

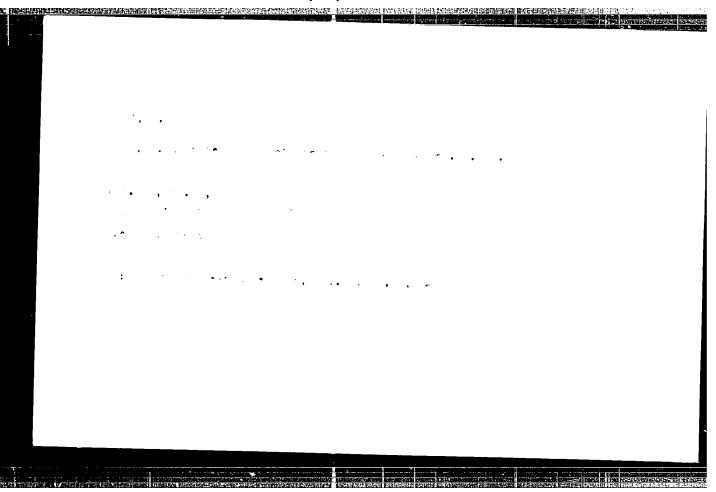
Examination of the systematic nature of terminology. Shor VSChT Fardubice 1 2 5-20 42 [publ. 43].

1. Katedra [azvku, Vysoka skola chemicko-technologicka, Fardubice.



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           The order of the organization of minerals with a linearist
           first berief of orgationization - contit, quarted, his s-
           pyrite I, sphaluritu, pyrrhetino, pyrite I, chur -cyrit II,
           mione; see ad a riod - siderit , quartz []; mir., rio.
          thyporgeneous minurals; - obolo-sino, comities, Commit,
           marsisit -pyrita II; malachita ani nativi sambar refer asa
           to hypera horus man rais. -- i. Veret'yov.
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